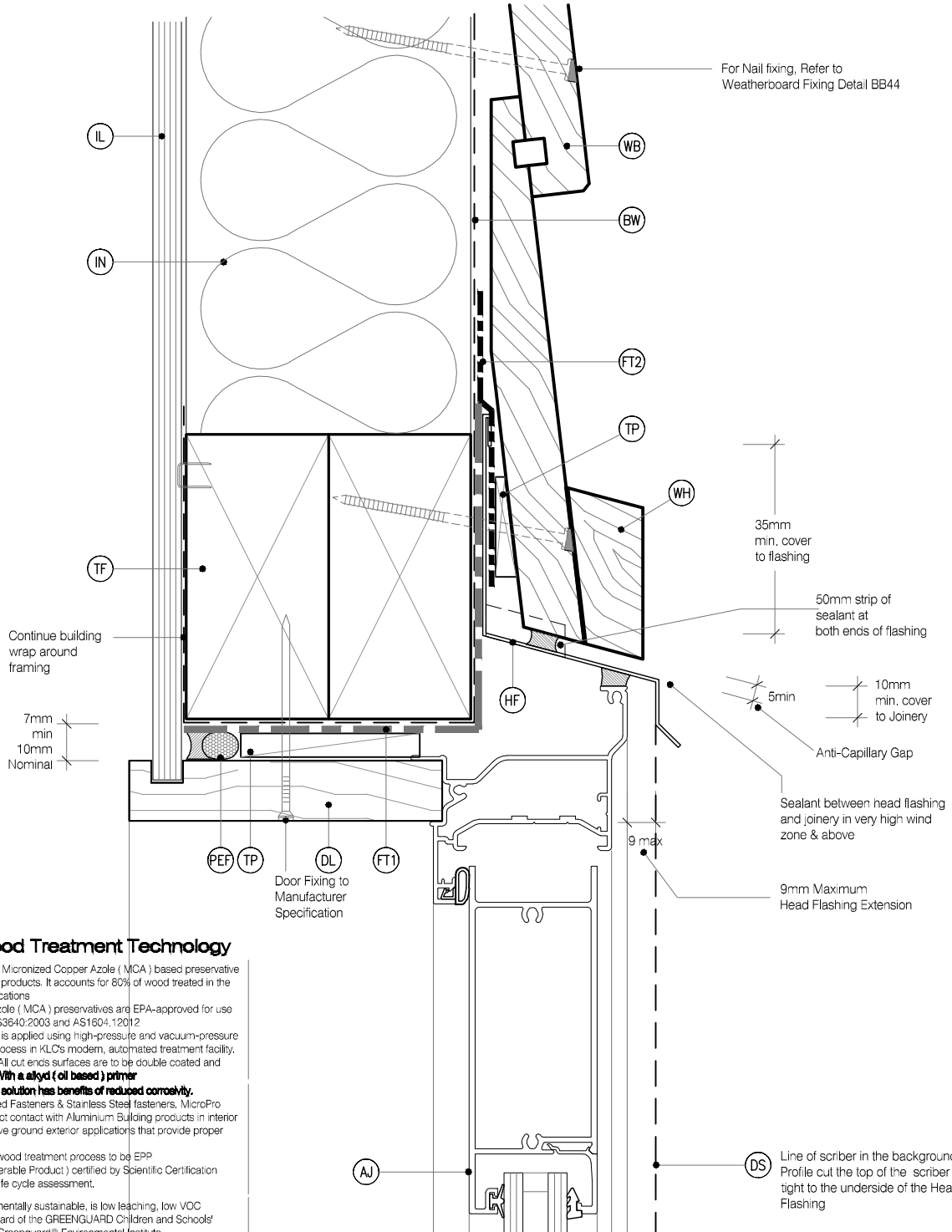


## LEGEND :

- (PEF) PEF ROD BACKING: Foam backing rod with sealant to cavity in Window perimeter that forms a waterproof air-seal. ( Sealant 2:1 Ratio )
- (AJ) ALUMINIUM JOINERY: Selected double glazed aluminium joinery
- (IL) INTERNAL LINING: Selected Internal Lining
- (BW) BUILDING WRAP: Flexible Wall Underlay, As per NZBC E2/AS1 - Table 23, In extra high wind zones, Rigid Underlay required ( 9.1.7.2 E2/AS1 )
- (SF) SILL FLASHING: Powder Coater Aluminium, extend behind line of Aluminium Frame with 8mm min back upstand and sloping end dams as per Figure 72A E2/AS1
- (JB) JAMB BATTENS: 20mm MicroPro H3.2. Batten stops short of sill flashing. Sill flashing runs under

- (FT1) FLASHING TAPE: Flashing tape over wrap 70mm (50 min) turn-down required in corners only. Refer to Fig. 72 of NZBC E2/AS1
- (FT2) FLEXIBLE FLASHING TAPE: Flexible flashing tape lapped over aluminium head flashing or 2nd layer of Building Wrap to taped joint or top of frame
- (TF) TIMBER FRAME: H1.2 min treated timber framing
- (WB) WEATHER BOARD: KLC Generation II, MicroPro H3.2 Bevel Back Weatherboard, Profile to NZS 3617
- (IN) INSULATION: Selected Insulation
- (HF) HEAD FLASHING: Aluminium head flashing with minimum 15 degree fall and optional hemmed edges as per table 7 E2/AS1
- (TP) TIMBER PACKER: MicroPro H3.2 Treated Packer

- (SS) SILL SCRIBER: MicroPro H3.2, Horizontal batten under window as necessary to suit profile, sealant to back of sill scriber
- (DL) DOOR LINER: As Specified ( We Recommend MicroPro H3.2 Liners & Sills )
- (WH) WEATHERHEAD: MicroPro H3.2, Horizontal batten above window as necessary to suit profile, shaped to shed water, sealant to back of sill scriber
- (TP) TIMBER PACKER: MicroPro H3.2 Treated Packer
- (DS) DOOR SCRIBER: KLC Generation II, MicroPro H3.2 profile cut to fit weatherboard, sealant to back of scriber and 75 x 3.15mm Galvanised nail in 3mm predrilled hole. 40x18 or 65x18 depending on weatherboard size



### MicroPro® Wood Treatment Technology

- KLC use the MicroPro Micronized Copper Azole ( MCA ) based preservative system for their wood products. It accounts for 80% of wood treated in the US for domestic applications
- Micronized Copper Azole ( MCA ) preservatives are EPA-approved for use in NZ and AUS to NZS3610:2003 and AS1604.12012
- MicroPro preservative is applied using high-pressure and vacuum-pressure in the impregnation process in KLC's modern, automated treatment facility.
- Cut End Treatment : All cut ends surfaces are to be double coated and sealed before fixing. With a alkyd ( oil based ) primer
- MicroPro preservative solution has benefits of reduced corrosion.** Use Hot Dip Galvanised Fasteners & Stainless Steel fasteners. MicroPro may be placed in direct contact with Aluminium Building products in interior applications, and above ground exterior applications that provide proper water drainage
- MicroPro® is the first wood treatment process to be EPP (Environmentally Preferable Product) certified by Scientific Certification Systems based on a life cycle assessment.
- MicroPro® is environmentally sustainable, is low leaching, low VOC emissions and the award of the GREENGUARD Children and Schools' Certification from the Greenguard® Environmental Institute.
- MicroPro® Wood Treatment Technology has received a Global GreenTag GreenRate™ Level A this declaration is 'Fit-for-Purpose' and confirmed for Green Building compliance.
- MicroPro® Wood Treatment Technology has received GreenTag PhD™ proving claims that MicroPro® is safe for human health (and ecosystems).

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DATE : 20/11/2018



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TYPE Generation II H3.2 Exterior Cladding Systems  
Bevel Back Weatherboard - Direct Fix

NAME Door Head Detail - Aluminium Joinery



DRAWING SCALE  
1:2 @ A4

ISSUE DATE  
20/11/2018

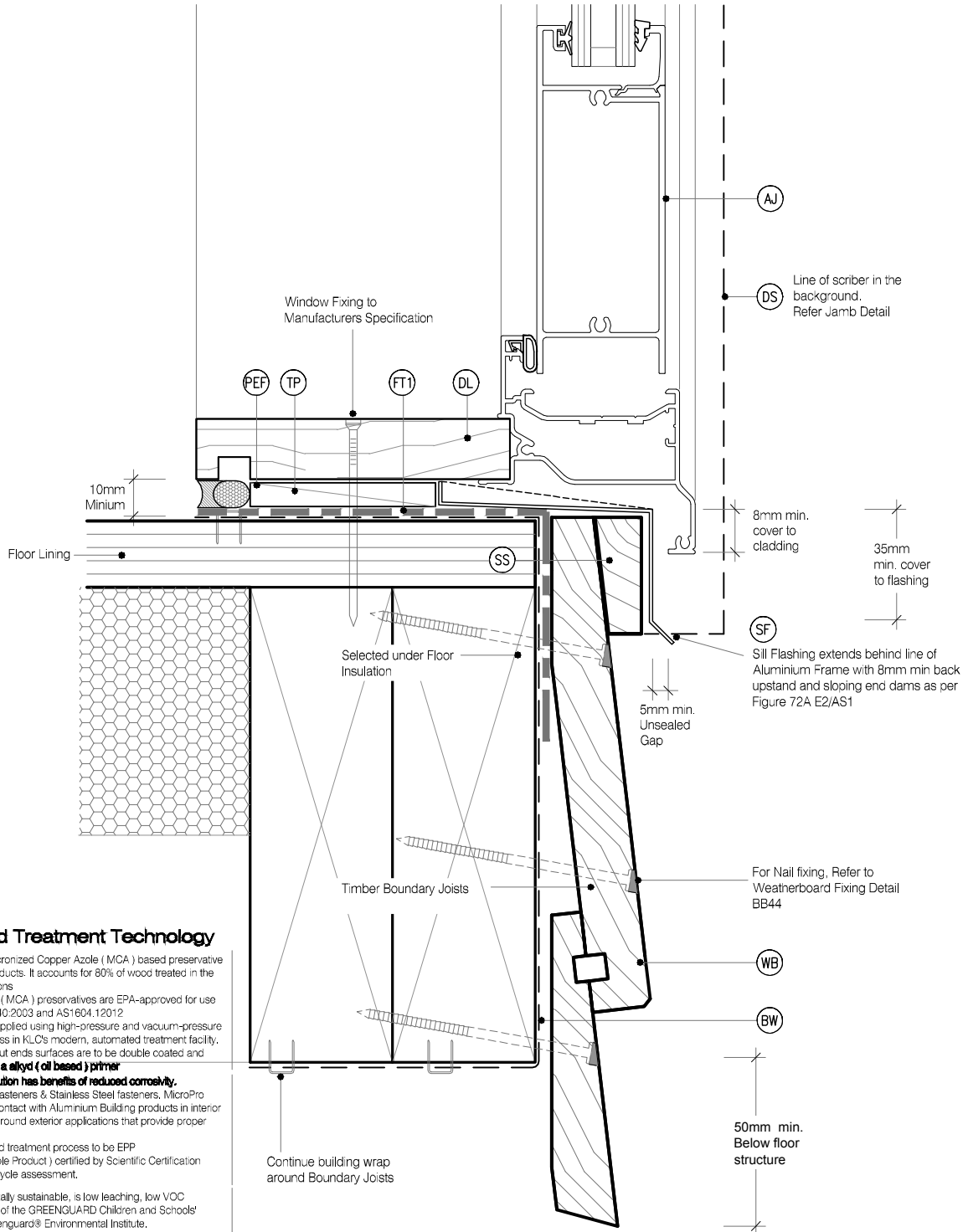
|             |          |
|-------------|----------|
| DRAWING No  | REVISION |
| KLC DF BB20 | 0        |

## LEGEND :

- (PEF) PEF ROD BACKING: Foam backing rod with sealant to cavity in Window perimeter that forms a waterproof air-seal. ( Sealant 2:1 Ratio )
- (AJ) ALUMINIUM JOINERY: Selected double glazed aluminium joinery
- (IL) INTERNAL LINING: Selected Internal Lining
- (BW) BUILDING WRAP: Flexible Wall Underlay, As per NZBC E2/AS1 - Table 23, In extra high wind zones, Rigid Underlay required ( 9.1.7.2 E2/AS1 )
- (SF) SILL FLASHING: Powder Coater Aluminium, extend behind line of Aluminium Frame with 8mm min back upstand and sloping end dams as per Figure 72A E2/AS1
- (JB) JAMB BATTENS: 20mm MicroPro H3.2. Batten stops short of sill flashing. Sill flashing runs under

- (FT1) FLASHING TAPE: Flashing tape over wrap 70mm (50 min) turn-down required in corners only. Refer to Fig. 72 of NZBC E2/AS1
- (FT2) FLEXIBLE FLASHING TAPE: Flexible flashing tape lapped over aluminium head flashing or 2nd layer of Building Wrap to taped joint or top of frame
- (TF) TIMBER FRAME: H1.2 min treated timber framing
- (WB) WEATHER BOARD: KLC Generation II, MicroPro H3.2 Bevel Back Weatherboard, Profile to NZS 3617
- (IN) INSULATION: Selected Insulation
- (HF) HEAD FLASHING: Aluminium head flashing with minimum 15 degree fall and optional hemmed edges as per table 7 E2/AS1
- (TP) TIMBER PACKER: MicroPro H3.2 Treated Packer

- (SS) SILL SCRIBER: MicroPro H3.2. Horizontal batten under window as necessary to suit profile, sealant to back of sill scriber
- (DL) DOOR LINER: As Specified ( We Recommend MicroPro H3.2 Liners & Sills )
- (WH) WEATHERHEAD: MicroPro H3.2. Horizontal batten above window as necessary to suit profile, shaped to shed water, sealant to back of sill scriber
- (TP) TIMBER PACKER: MicroPro H3.2 Treated Packer
- (DS) DOOR SCRIBER: KLC Generation II, MicroPro H3.2 profile cut to fit weatherboard, sealant to back of scriber and 75 x 3.15mm Galvanised nail in 3mm predrilled hole. 40x18 or 65x18 depending on weatherboard size



### MicoPro® Wood Treatment Technology

- KLC use the MicroPro Micronized Copper Azole ( MCA ) based preservative system for their wood products. It accounts for 80% of wood treated in the US for domestic applications
- Micronized Copper Azole ( MCA ) preservatives are EPA-approved for use in NZ and AUS to NZS3640:2003 and AS1604.12012
- MicroPro preservative is applied using high-pressure and vacuum-pressure in the impregnation process in KLC's modern, automated treatment facility.
- Cut End Treatment : All cut ends surfaces are to be double coated and sealed before fixing. With a alkyl ( oil based ) primer
- MicroPro preservative solution has benefits of reduced corrosivity.** Use Hot Dip Galvanised Fasteners & Stainless Steel fasteners. MicroPro may be placed in direct contact with Aluminium Building products in interior applications, and above ground exterior applications that provide proper water drainage
- MicroPro® is the first wood treatment process to be EPP ( Environmentally Preferable Product ) certified by Scientific Certification Systems based on a life cycle assessment.
- MicroPro® is environmentally sustainable, is low leaching, low VOC emissions and the award of the GREENGUARD Children and Schools' Certification from the Greenguard® Environmental Institute.
- MicroPro® Wood Treatment Technology has received a Global GreenTag GreenRate™ Level A this declaration is 'Fit-for-Purpose' and confirmed for Green Building compliance.
- MicroPro® Wood Treatment Technology has received GreenTag PhD™ proving claims that MicroPro® is safe for human health (and ecosystems).

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TYPE Generation II H3.2 Exterior Cladding Systems  
Bevel Back Weatherboard - Direct Fix

NAME Door Sill Detail - Aluminium Joinery



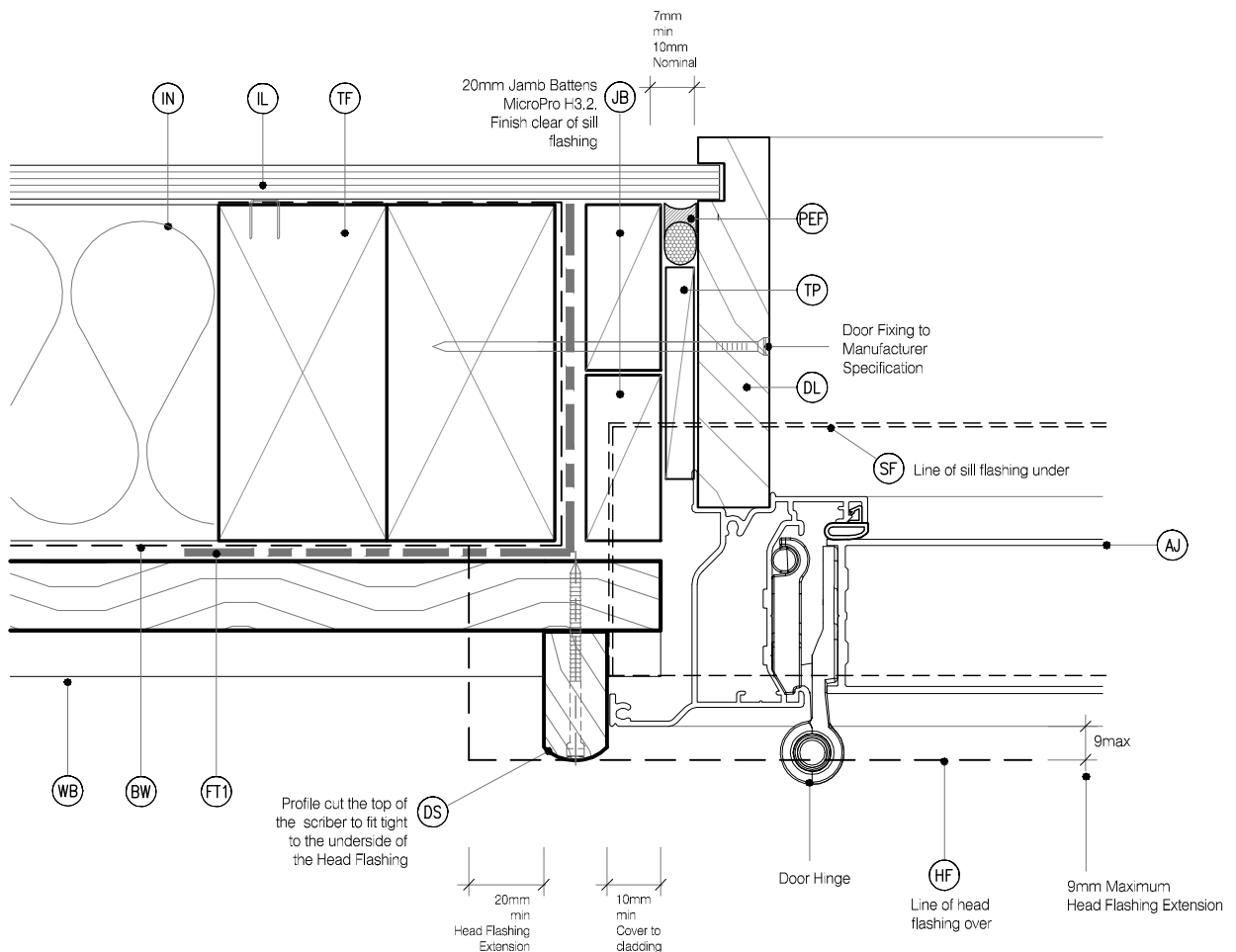
DRAWING SCALE  
1:2 @ A4

ISSUE DATE  
20/11/2018

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| DRAWING No  | REVISION |
| KLC DF BB21 | 0        |

## LEGEND :

|            |   |            |   |           |  |
|------------|---|------------|---|-----------|--|
| <b>PEF</b> | PEF ROD BACKING: Foam backing rod with sealant to cavity in Window perimeter that forms a waterproof air-seal. ( Sealant 2:1 Ratio )                  | <b>FT1</b> | FLASHING TAPE: Flashing tape over wrap 70mm (50 min) turn-down required in corners only. Refer to Fig. 72 of NZBC E2/AS1                        | <b>SS</b> | SILL SCRIBER: MicroPro H3.2, Horizontal batten under window as necessary to suit profile, sealant to back of sill scriber  |
| <b>AJ</b>  | ALUMINIUM JOINERY: Selected double glazed aluminium joinery   | <b>FT2</b> | FLEXIBLE FLASHING TAPE: Flexible flashing tape lapped over aluminium head flashing or 2nd layer of Building Wrap to taped joint or top of frame | <b>DL</b> | DOOR LINER: As Specified ( We Recommend MicroPro H3.2 Liners & Sills )   |
| <b>IL</b>  | INTERNAL LINING: Selected Internal Lining   | <b>TF</b>  | TIMBER FRAME: H1.2 min treated timber framing   | <b>WH</b> | WEATHERHEAD: MicroPro H3.2, Horizontal batten above window as necessary to suit profile, shaped to shed water, sealant to back of sill scriber   |
| <b>BW</b>  | BUILDING WRAP: Flexible Wall Underlay, As per NZBC E2/AS1 - Table 23, In extra high wind zones, Rigid Underlay required ( 9.1.7.2 E2/AS1 )            | <b>WB</b>  | WEATHER BOARD: KLC Generation II, MicroPro H3.2 Bevel Back Weatherboard, Profile to NZS 3617  | <b>TP</b> | TIMBER PACKER: MicroPro H3.2 Treated Packer  |
| <b>SF</b>  | SILL FLASHING: Powder Coater Aluminium, extend behind line of Aluminium Frame with 8mm min back upstand and sloping end dams as per Figure 72A E2/AS1 | <b>IN</b>  | INSULATION: Selected Insulation   | <b>DS</b> | DOOR SCRIBER: KLC Generation II, MicroPro H3.2 profile cut to fit weatherboard, sealant to back of scriber and 75 x 3.15mm Galvanised nail in 3mm predrilled hole. 40x18 or 65x18 depending on weatherboard size |
| <b>JB</b>  | JAMB BATTENS: 20mm MicroPro H3.2. Batten stops short of sill flashing. Sill flashing runs under   | <b>HF</b>  | HEAD FLASHING: Aluminium head flashing with minimum 15 degree fall and optional hemmed edges as per table 7 E2/AS1                              |           |  |
|            |   | <b>TP</b>  | TIMBER PACKER: MicroPro H3.2 Treated Packer   |           |  |



## MicroPro® Wood Treatment Technology

- KLC use the MicroPro Micronized Copper Azole (MCA) based preservative system for their wood products. It accounts for 80% of wood treated in the US for domestic applications.
- Micronized Copper Azole (MCA) preservatives are EPA-approved for use in NZ and AUS to NZS3640:2003 and AS1604:12012
- MicroPro preservative is applied using high-pressure and vacuum-pressure in the impregnation process in KLC's modern, automated treatment facility.
- Cut End Treatment: All cut ends surfaces are to be double coated and sealed before fixing. With a alkyl (oil based) primer
- MicroPro preservative solution has benefits of reduced corrosivity. Use Hot Dip Galvanised Fasteners & Stainless Steel fasteners. MicroPro may be placed in direct contact with Aluminium Building products in interior applications, and above ground exterior applications that provide proper water drainage.
- MicroPro® is the first wood treatment process to be EPP (Environmentally Preferable Product) certified by Scientific Certification Systems based on a life cycle assessment.
- MicroPro® is environmentally sustainable, is low leaching, low VOC emissions and the award of the GREENGUARD Children and Schools Certification from the Greenguard® Environmental Institute.
- MicroPro® Wood Treatment Technology has received a Global GreenTag GreenRate™ Level A this declaration is 'Fit-for-Purpose' and confirmed for Green Building compliance.
- MicroPro® Wood Treatment Technology has received GreenTag PhD™ proving claims that MicroPro® is safe for human health (and ecosystems).

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DATE : 20/11/2018



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TYPE **Generation II H3.2 Exterior Cladding Systems**  
**Bevel Back Weatherboard - Direct Fix**

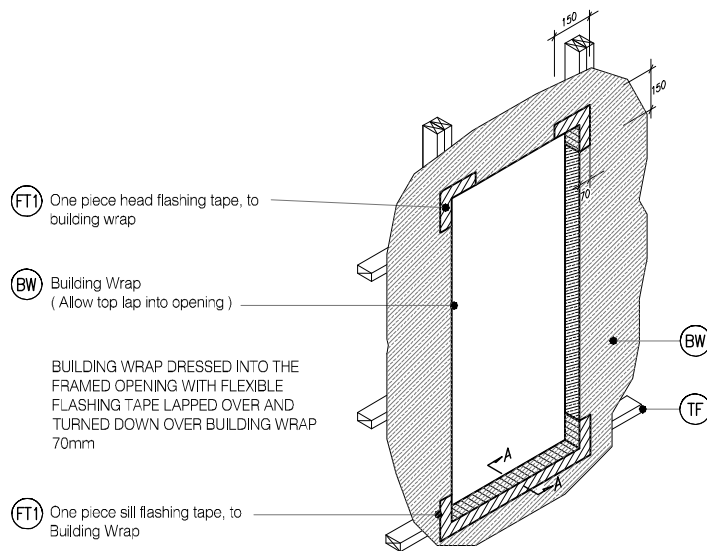
NAME **Door Jamb Detail - Aluminium Joinery**



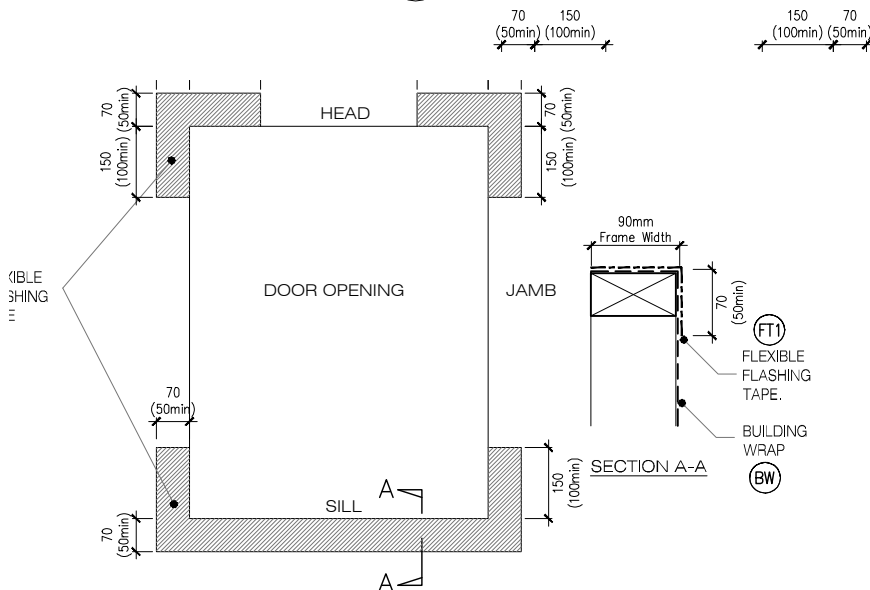
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1:2 @ A4

ISSUE DATE  
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DRAWING No **KLC DF BB22** REVISION **0**



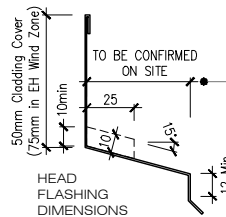
**D4** TYPICAL DOOR OPENING ( FLASHING TAPE )  
BB23 SCALE : N.T.S



**D5** FLEXIBLE BUILDING WRAP AT OPENING  
BB23 SCALE : 1 / 5 @ A1, 1 / 10 @ A3

#### MicroPro® Wood Treatment Technology

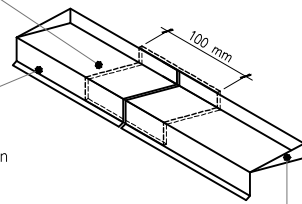
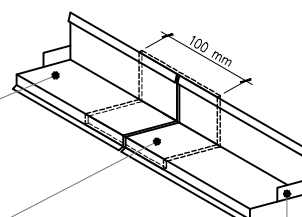
1. KLC use the MicroPro Micronized Copper Azole (MCA) based preservative system for their wood products. It accounts for 80% of wood treated in the US for domestic applications
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9. MicroPro® Wood Treatment Technology has received GreenTag PhD™ proving claims that MicroPro® is safe for human health (and ecosystems).



(HF) Powder coated aluminium Head Flashing with minimum 15 degree fall and optional hemmed edges as per table 7 E2/AS1

PC Aluminium under flashing with 3mm upturns at ends (Only to be used when a full length flashing will not work)

(SF) Powder coated aluminium Sill Flashing with 3 degrees fall Flashing extends behind line of Aluminium Frame with 8mm min back upstand and sloping end dams as per Figure 72A E2/AS1



**D6** TYPICAL HEAD & SILL FLASHINGS  
BB23 SCALE : 1 / 2 @ A1, 1 / 4 @ A3